

Instructions for Applying Flex-Tuff

- 1) Using 2" masking tape, tape off the desired area to be coated.
NOTE: Make sure to make straight lines and rounded corners. Applying a drip guard around the bottom of your taped off area helps prevent chemicals from coming in contact with the tubes outside the desired area.
- 2) Using THF (TetraHydroFuran) wipe the entire area to be coated with Flex-Tuff until a shiny tacky surface is achieved. On older material this process will take a considerable effort and scrubbing down to the base fabric may occur in which case you will need to Solucote, and rebuild the urethane material.
- 3) Once a shiny and tacky surface has been achieved, double check all tape to make sure it is in good condition with no leaks around the drip guard.
- 4) Using clean THF wipe the entire surface where Flex-Tuff will be applied. Using a paint roller, immediately apply prepared and colored Flex-Tuff.
NOTE: The area MUST be wet with THF when your first coat of Flex-Tuff goes on or a chemical bond will not be achieved and your finished product will peel off creating twice as much work and twice the cost to repair/replace it.
- 5) Waiting approximately 8 to 10 minutes between coats, apply Flex-Tuff until desired thickness is achieved.
NOTE: Do not use THF between coats. It is only necessary to use THF on the initial coat.
- 6) Once the Flex-Tuff has been rolled on to the boat immediately peel off all the tape. This will create a nice clean line.